

**IN THE SPECIFICATION:**

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B1 Referring now to Figure 5, the above outlined problem is solved by means of a protrusion B which is provided on the whipface immediately below the lower end of the starter surface 45. The protrusion B in effect extends the starter surface 45 downwardly of the well. The effect of the protrusion is to provide extra support for the reaction forces imposed on the whipface by the window mill and thereby reduce or prevent the undesired wearing away of the starter surface 45 itself. In practice, the protrusion will in general be milled away in use by the window mill. However, the existence of the protrusion ensures that adequate lateral movement of the window mill is achieved before the window mill starts traveling down the vertical surface 46. The protrusion can be of any suitable material and can be secured to the whipface by any convenient means, for example by means of screws (such as 40 shown in Figs. 5 to 8), or by welding.